



# CERTIFICATE



This is to certify that

## 3M Company

3M Multisite and Aearo Technologies LLC (Aearo)

Central Function  
3M Center, Building 0225-01-N-10  
Saint Paul, MN 55144  
United States of America

with the organizational units/sites as listed in the annex

has implemented and maintains an **Environmental Management System**.

### Scope:

The environmental activities and supporting processes associated with the manufacture and conversion of adhesives, tapes, abrasives, films, specialty composites, insulation material, ceramic composites, glass bubbles and related handling, isotopically enriched materials, and plastic insulation parts and materials.

Through an audit, documented in a report, it was verified that the management system fulfills the requirements of the following standard:

## ISO 14001 : 2015

Certificate registration no.	10014846 UM15
Date of original certification	2017-06-14
Date of revision	2019-08-23
Date of certification	2017-06-14
Valid until	2020-06-13



**DQS Inc.**

Brad McGuire  
Managing Director





**Annex to certificate  
Registration No. 10014846 UM15**

**3M Company**

3M Multisite and Aearo Technologies LLC (Aearo)

Central Function  
3M Center, Building 0225-01-N-10  
Saint Paul, MN 55144  
United States of America

**Location**

**Scope**

**Industrial Adhesives Tapes Division**

**10000135**

**3M Company  
Industrial Adhesive and Tape Division  
10746 Innovation Rd. Bldg. 102  
Cottage Grove, MN 55016  
United States of America**

The environmental activities and supporting processes associated with the manufacture of fibered adhesive transfer tape (FATT) and Vapor Coating of metalized film and paper (VC) at Buildings 102, 110, 114, and 130 at 3M Cottage Grove Center, Cottage Grove, Minnesota, USA.

**10014846**

**Central Function  
3M Center, Building 0225-01-N-10  
Saint Paul, MN 55144  
United States of America**

The environmental activities and supporting processes associated with the management of the manufacture and conversion of adhesives, tapes, abrasives, films, specialty composites, insulation material, and ceramic composites.

**10001713**

**3M Company  
Industrial Adhesives and Tapes Division  
3211 East Chestnut Expressway  
Springfield, MO 65802  
United States of America**

The environmental activities and supporting processes associated with the materials and manufacturing processes of specialty adhesives, aerosols, and adhesives tape products at the 3M company in Springfield, Missouri, USA.

**10001725**

**3M Company Fairmont  
710 North State Street  
Fairmont, MN 56031  
United States of America**

The environmental activities and supporting processes associated with the manufacturing of hook and loop fasteners and urethane resilient cushioning material carried out at the 3M Fairmont Industrial Adhesives and Tapes manufacturing facility, including the processes of fastener manufacturing from polymer raw materials, urethane tape manufacturing from urethane components and adhesives application, along with converting and slitting processes.

**10001830**

**3M Company  
Performance Label Materials  
1030 Lake Road  
Medina, OH 44256  
United States of America**

The environmental activities and supporting processes associated with the manufacture of pressure sensitive film products, the manufacturing processes of coating on materials with solvent and water based adhesives, and secondary slitting operations.

**10003226**

**3M Company - Cottage Grove Center  
FMSCO Plant  
10746 Innovation Road, Building 17  
Cottage Grove, MN 55016  
United States of America**

The environmental activities and supporting processes associated with the manufacture of ceramic Mat products and coating of 3M Specialty Films.

**10004699**

**3M Company - Hartford City Plant  
Tape Manufacturing  
0304S-075E Cross Avenue  
Hartford City, IN 47348  
United States of America**

The environmental activities and supporting processes associated with manufacturing processes including mixing, coating, and slitting, for industrial adhesive tapes, abrasive, and PTFE films.

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Saint Paul, MN 55144  
United States of America

**Location**

**Scope**

**10004704**

**3M Company Film Manufacturing and Supply Chain  
Operations and Industrial Adhesives and Tapes  
Division  
1400 Perimeter Road  
Greenville, SC 29605  
United States of America**

The environmental activities and supporting processes associated with the manufacturing of polypropylene and polyester films and adhesive tape products.

**10004713**

**3M Company  
Knoxville Plant  
3406 E. Pleasant Street  
Knoxville, IA 50138  
United States of America**

The environmental activities and supporting processes associated with the manufacture of coated specialty films, laminated foam and adhesive tape products. This includes solvent usage, coating, compounding, milling as well as air management, water processes and land management.

**10015363**

**Aearo Technologies LLC  
650 Dawson Drive  
Newark, DE 19713  
United States of America**

The environmental activities and supporting processes associated with the manufacture of plastic insulation parts and materials, and specialty composites.

**10015323**

**Aearo Technologies LLC  
7911 Zionsville Road  
Indianapolis, IN 46268  
United States of America**

The environmental activities and supporting processes associated with the manufacture of plastic insulation parts and materials, and specialty composites.

**Abrasives Systems Division**

**10001717**

**3M Company  
Alexandria  
2115 South Broadway  
Alexandria, MN 56308  
United States of America**

The environmental activities and supporting processes associated with the manufacturing applications of coating and adhesives, and conversion of fire resistant abrasive materials.

**10004702**

**3M Company  
11900 E. 8 Mile Road  
Detroit, MI 48205  
United States of America**

The environmental activities and supporting processes associated with the coating, curing, and cutting of coated abrasives.

**10004707**

**3M Company  
3M Cumberland Plant  
1640 Western Avenue  
Cumberland, WI 54829  
United States of America**

The environmental activities and supporting processes associated with the manufacturing of floor maintenance finishing products; plastic film and metallic foil laminates; rigid abrasives; and finishing and polishing abrasives at the 3M Company in Cumberland, WI, USA. Processes include coating and processing of rigid fiber material for floor scrubbing pads, coating and processing of plastic material including adhesive application, and plating and cutting operations for rigid abrasives products.

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Saint Paul, MN 55144  
United States of America

**Location**

**Scope**

**10004747**  
**3M Company**  
**3M Abrasives Manufacturing Organization**  
**900 Dayton Avenue**  
**Ames, IA 50010**  
**United States of America**

The environmental activities and supporting processes associated with the manufacture of abrasive products, bristle products, and miscellaneous extruded plastic films.

**10015039**  
**3M Company**  
**Abrasives Systems Division**  
**10746 Innovation Road**  
**Building 112**  
**Cottage Grove, MN 55016**  
**United States of America**

The environmental activities and supporting processes associated with the conversion, refurbishment, manufacture for abrasive and related products, equipment material and accessories and other products and materials manufactured at CG Blg 112, MN, USA.

**10015111**  
**3M Company**  
**Abrasives Manufacturing Organization**  
**801 N. Marquette Road**  
**Prairie du Chien, WI 53821**  
**United States of America**

The environmental activities and supporting processes associated with the manufacturing, converting, and assembly of non-woven, Thinsulate™, vinyl matting, traction and sanding sponge products.

**10015333**  
**3M Royersford**  
**546 Enterprise Drive**  
**Royersford, PA 19468**  
**United States of America**

The environmental activities and supporting processes associated with the compounding, machining, grinding, and plating related to the manufacture of diamond tools, equipment, and super abrasive grinding wheels.

**10016515**  
**3M Company**  
**Glass Bubbles Facility**  
**10746 Innovation Rd. Bldg 110, 101, 74**  
**Cottage Grove, MN 55016**  
**United States of America**

The environmental activities and supporting processes associated with the manufacture of glass bubbles and related handling.

**Advanced Materials Division**

**10017123**  
**Ceradyne Inc., a 3M company**  
**3250 South 614 Road**  
**Quapaw, OK 74363**  
**United States of America**

The environmental activities and supporting processes associated with the manufacture of isotopically enriched materials for the commercial nuclear power industry and semiconductor markets.