1. CRITICAL DIMENSIONS ARE MARKED WITH **

2. CRITICAL DIMENSIONS SHALL HAVE Cpk VALUE >= 1.33 WITH ONGOING SPC DATA REQUIRED.

3. MAX DRAFT: 2°

NOTES:
- 0.59 GRAM REF
- 0.12MM (.005)
- 0.25MM (.010)

QUALITY CONTROL:
MUST COMPLY WITH E-A-R SPECIALTY COMPOSITES SUPPLIER QUALITY MANUAL REQUIREMENTS

AEARO TECHNOLOGIES LLC * a 3M company

TITLE
F-345 FAN MOUNT

UNLESS OTHERWISE SPECIFIED
UNITS ARE: MM [IN]
TOLERANCE FOR ANGLES: ± 1°

RANGE | TOL | MATERIAL | SEE TABLE ON LEFT
---|---|---|---
0<DIM<=2 [0.078] | ± 0.15 [.006] | | |
2 [0.078]<DIM<=25 [0.98] | ± 0.25 [.010] | | |
25 [0.98]<DIM<=50 [1.969] | ± 0.4 [.016] | | |
50 [1.969]<DIM | ± 0.6 [.024] | | |

ALLOWABLE FLASH: 1.2MM (.045)

GATE: 2.9MM (.110)

0.59 GRAM REF