5. For ISOLOSS material, use the tolerance table on page 2.
4. For Versadamp and Isodamp material, use the tolerance table on page 1.
3. Max draft: 2°.
2. Critical dimensions shall have Cpk value \( \geq 1.33 \) with ongoing SPC data required.

1. Critical dimensions are marked with **

Notes:

- For ISOLOSS material, use the tolerance table on page 2.
- For Versadamp and Isodamp material, use the tolerance table on page 1.
- Max draft: 2°.
- Critical dimensions shall have Cpk value \( \geq 1.33 \) with ongoing SPC data required.

Notes:

- Critical dimensions are marked with **
DIM RANGE | ISOLOSS TOL  
---|---
0<DIM<=10[.394] | ± 0.15[.006]  
10[.394]<DIM<=20[.787] | ± 0.2 [.008]  
20[.787]<DIM<=50[1.969] | ± 0.25 [.010]  
50[1.969]<DIM<=80[3.150] | ± 0.35 [.014]  
80[3.150]<DIM | ±.5%

E-A-R SPECIALTY COMPOSITES

DATE:  
QUALITY CONTROL: MUST COMPLY WITH E-A-R SPECIALTY COMPOSITES SUPPLIER QUALITY MANUAL REQUIREMENTS

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